

August 2025



## Forward Looking Statements

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# Codexis: Enabling the Manufacture of Complex Therapeutics

CodeEvolver® Platform Delivers Scalable and Sustainable Enzymatic Solutions

# Revenue-Generating Pharma BioCatalysis Solutions

- Foundational business in small molecule manufacturing and other customized applications
- Increasingly positive cash contribution driven by ramp-up in newer, higher-margin products

#### **RNA Manufacturing Solutions**

- **ECO Synthesis® toolbox:** enzymatic synthesis to meet future demand for RNAi therapeutics
  - → Double-stranded RNA ligase solutions
  - → Complete enzymatic synthesis solutions
- Codex® HiCap RNA Polymerase:
  global exclusive license to Caldevron®

**\$66 Million** Cash / Cash Equivalents and Investments as of 6/30/25

Cash Runway Through Q1 2027



# Revenue Generating Pharma BioCatalysis Solutions Two Paths to Revenue

1 "Off-the-shelf" Enzyme Solutions from Existing Libraries

**Custom Enzyme Evolution** Gram-level Kg scale as program **Asset launches** R&D for specific enzyme advances to Phase 2/3 quantities at commercially evolution project clinical trials bench scale # of # of **CDXS CDXS** programs programs  $14^{1}$ 16<sup>1</sup>

Strong Customer Engagement; Pipeline of Higher Margin Products Maturing Through 2030



## RNA Manufacturing Solutions: ECO Synthesis Toolbox

Proprietary Platform Enables Enzymatic Synthesis of RNAi Therapeutics

#### **ECO Synthesis Toolbox**

# **Ligation**Double-Stranded RNA (dsRNA) Ligase

Program

#### **Core Technology**

Sequential Incorporation of Modified Building Blocks

Raw Materials
NQPs &
Starter Oligo

Conjugation
Incorporation
of Targeting Moieties

#### **The Product**



# Associated Revenue Streams

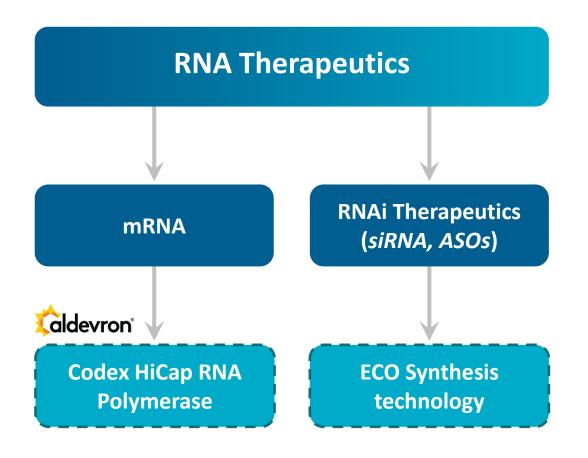
- **S** Customized dsRNA ligases
- siRNA production
  - Process development fees
  - GLP material
  - GMP scale-up partnerships (milestones, royalties, raw materials sales)
  - GMP material from future CDXS facility



# RNA Therapeutics: a Growing Modality



### RNA Therapeutics Overview



# siRNA: Natural Entry Point for ECO Synthesis Technology

- Short, double-stranded oligonucleotides
- Selective knock-down of disease-related genes via sequence-specific mRNA degradation
- Potential application in additional large disease indications
- Currently manufactured using phosphoramidite chemistry



## Key Benefits of siRNA Therapies

#### **Improved Patient Compliance**

- Durable therapeutic efficacy sustained effect for 6+ months vs. daily dosing
- In-office administration supports better patient adherence
- Consistent therapeutic efficacy across patient populations minimizes unwanted side effects

#### **Targeted Gene Silencing**

- Acts at genetic level to avoid off-target interactions
- Minimizes need for dose re-optimization
- Bypasses liver metabolism to reduce risk of drug resistance and drug-drug interactions

#### **Potential to Treat Previously Untreatable Diseases**

- Expands druggable universe by acting on mRNA vs. protein (small molecule APIs)
- Genetic precision and control offer potential to treat a wide range of conditions



## 7 Approved siRNA Therapies Across Multiple Indications Today

#### Patisiran (2018)

Rare orphan indication

Population: Hundreds of

Thousands

#### Givosiran (2019)

Rare orphan indication

Population: Hundreds of

Thousands

#### Lumasiran (2020)

Rare orphan indication

Population: Tens of
Thousands

#### Inclisiran (2021)

Hypercholesterolemia

Population: Tens of Millions

#### Vutrisiran (2022)

Rare orphan indications

Population: Hundreds of

Thousands

#### Nedosiran (2023)

Rare orphan indication

Population: Tens of

Thousands

#### Fitusiran (2025)

Rare orphan indications

Population: Tens of

Thousands

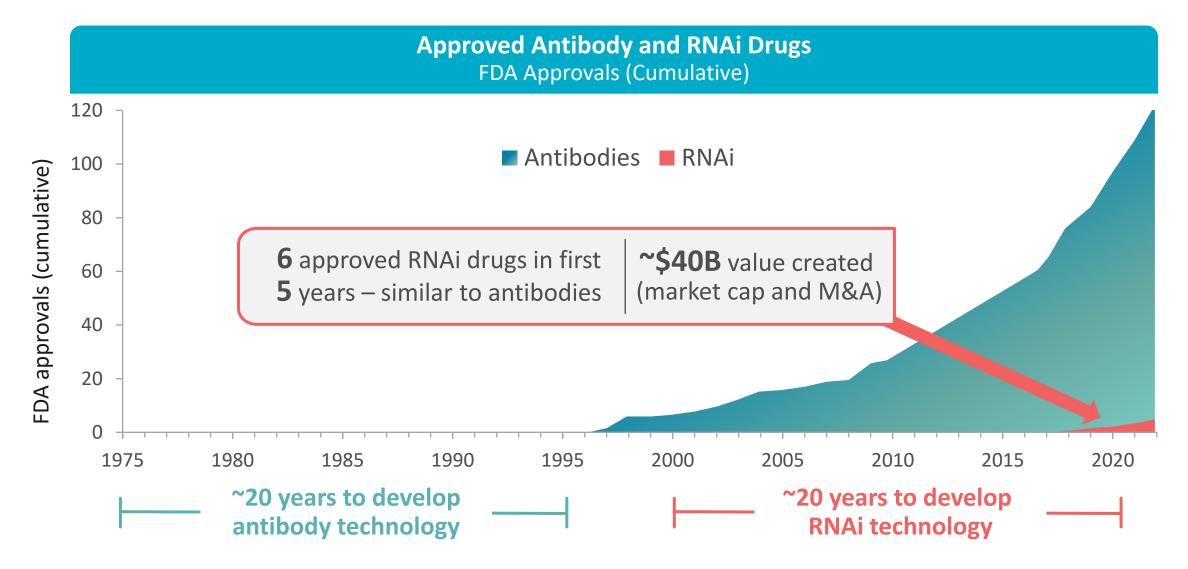
First siRNA drug approved for use in a large indication

**→** 

**Label expansion** for additional population sub-group in March 2025



## RNAi Therapeutics – the Next Therapeutic Wave



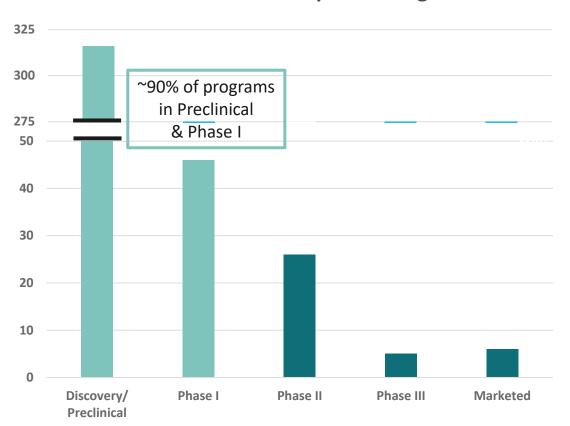


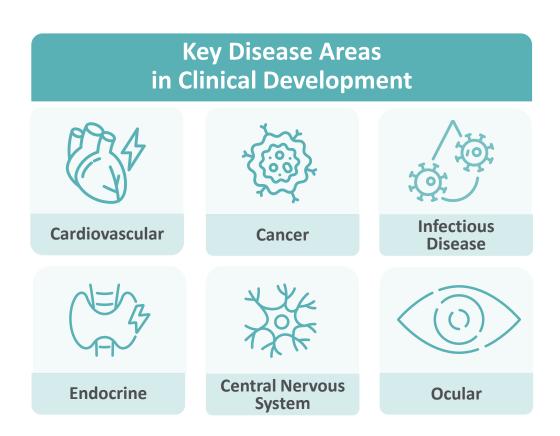
# Challenges in RNA Manufacturing



## Majority of the siRNA Asset Pipeline is Early Stage

#### >400 Total siRNA Pipeline Programs



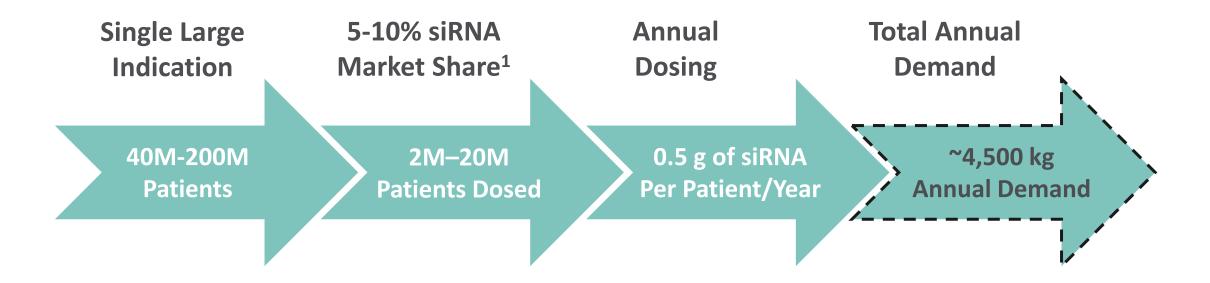


Expected Demand for RNAi Therapeutics is on Track to Exceed Today's Manufacturing Capacity



## Case Study: siRNA Demand for a Large Patient Indication

A Single Large Indication siRNA Asset can Translate into 1K+ kg of Annual Demand



Traditional Phosphoramidite Chemistry Cannot Efficiently Scale to Meet that Demand



# CapEx to Meet Anticipated Demand via Chemical Synthesis is Prohibitively High

#### **CapEx Required using Chemical Synthesis**

\$725M = 1K kg of RNAi/year

\$7.25B = 10K kg of RNAi/year (1-2 large indication assets)

\$15B = 20K kg of RNAi/year (3-4 large indication assets)

#### Real World Example: Agilent

- Agilent invested \$725M in facility expansion<sup>1</sup> to produce up to 1K kg of RNAi per year
- \$10B to \$20B infrastructure investment required to meet anticipated annual demand of ~30K kg by ~2030





## Additional Limitations of Traditional Chemical Synthesis

#### **Limited Scalability**

- Current batch size limited to approximately 5-10 kg
- Bottlenecks for development-stage assets

#### **Toxic Solvent Use**

- 1K kg of siRNA = 3K kg of toxic and flammable solvent use
- Produces millions of liters of costly, harmful chemical waste

#### **Lower Batch Yield & Purity**

- Inefficient for longer siRNAs
- ~70% purity for oligos >12 nucleotides

# **Ex-U.S. Manufacturing Infrastructure**

- Largely reliant on foreign suppliers of raw materials
- Prohibitively high CapEx to onshore manufacturing to the U.S.



RNA Manufacturing Solutions: ECO Synthesis Toolbox



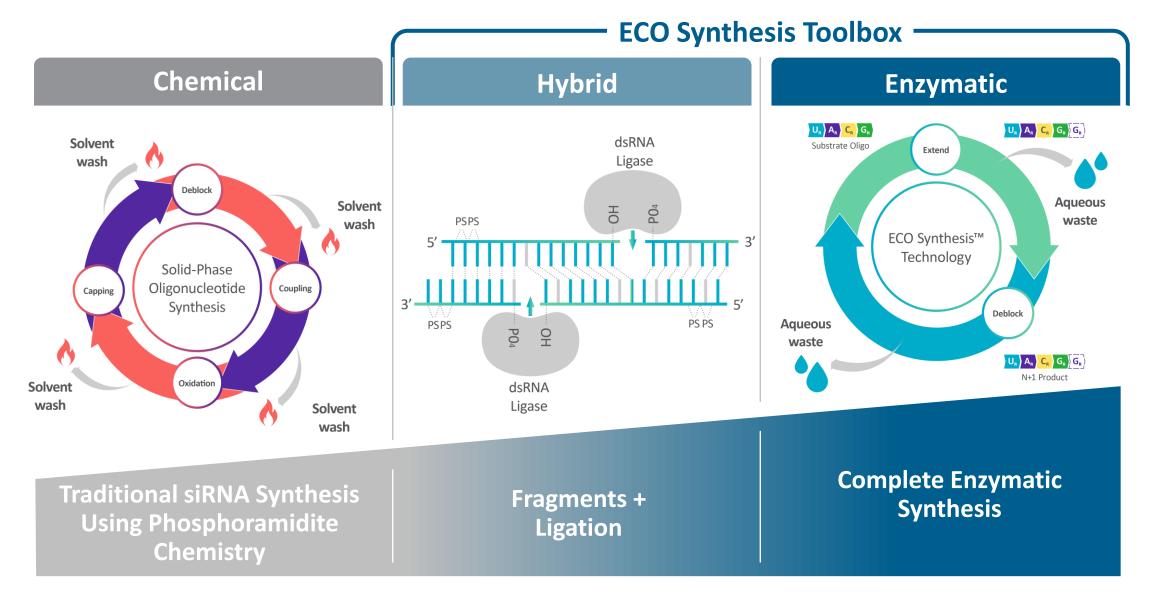
## ECO Synthesis Toolbox: Today's Status

2025 is About Shifting from the Development Stage to Commercial Execution

- Oelivered proof-of-concept for our scalable, enzymatic manufacturing solution
- **⊘** Completed construction of ECO Synthesis Innovation Lab to supply GLP-grade material
- Signed first revenue-generating contract for ECO Synthesis manufacturing services
  - First-mover advantage in enzymatic synthesis of siRNA therapeutics
  - Well positioned to grow with clients as their pipelines of siRNA drugs get approved



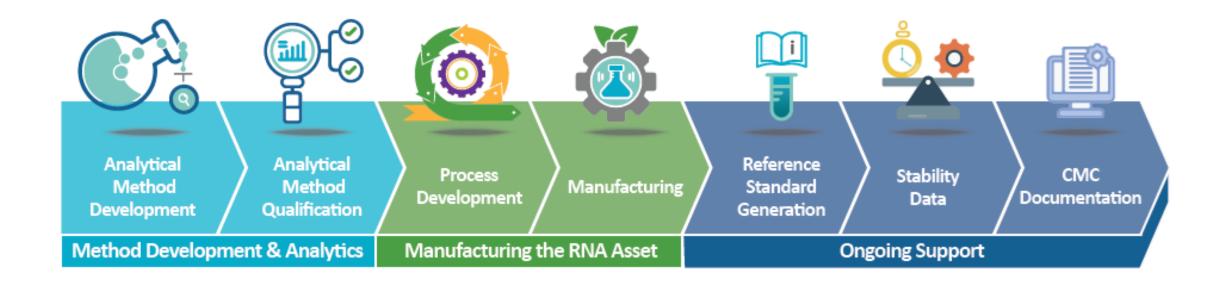
# Enzymatic Solutions Provide Optionality in siRNA Synthesis





## ECO Synthesis Toolbox: Broad Portfolio of Enzymatic Capabilities

Solutions Designed to Service Both Large and Small siRNA Drug Innovators

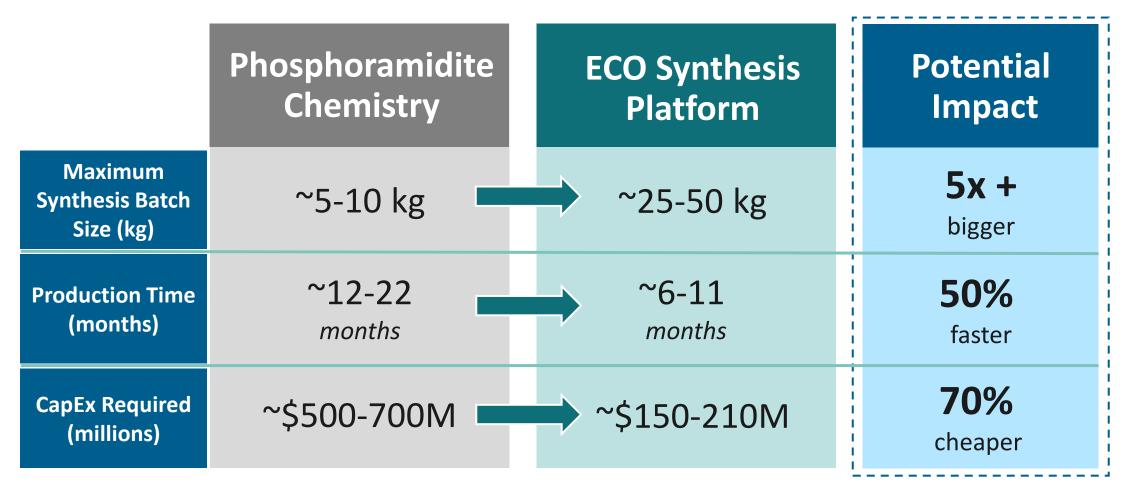


Codexis Solutions are Poised to Capture a Large Proportion of siRNA Assets in Development Today



## ECO Synthesis vs. Traditional Chemistry: Potential Impact

#### Comparing Production of 1K kg of RNAi



Codexis modeling and calculations based on:

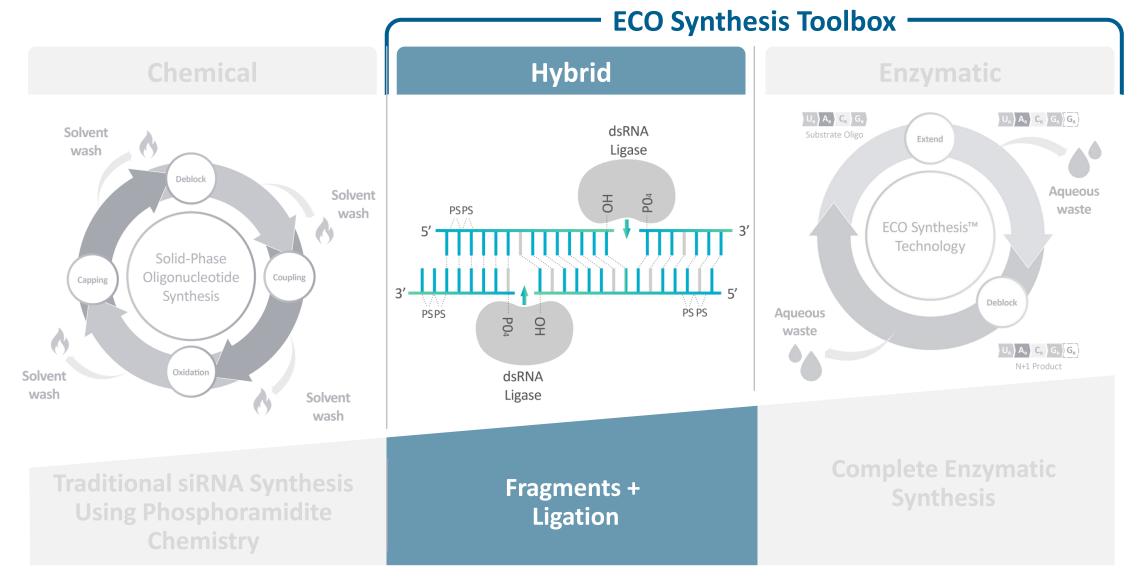
- 1. 2 trains running 24/7 and using 80 cm synthesis columns (1.8 mol) for PAC; ECO uses 80 cm column with higher bed height
- 2. Phosphoramidite chemistry (SPOS) yield: 3.5-4 g/mmol, ECO Synthesis yield: 4-5 g/mmol
- 3. Final process conditions for ECO Synthesis™ still under development
- Phosphoramidite chemistry CapEx estimate from Agilent facility investment



ECO Synthesis Toolbox:
Double-Stranded RNA Ligase Solutions



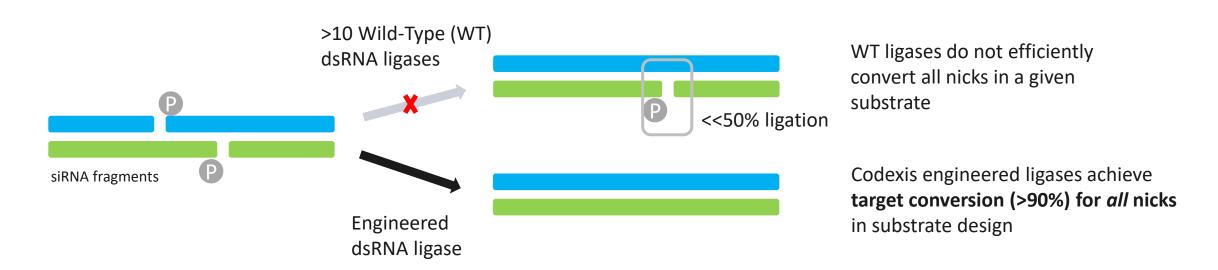
## Hybrid dsRNA Ligase Approach: Near Term Revenues





# Codexis' Engineered dsRNA Ligases Enable Higher Purity and Lower Manufacturing Costs

- Using chemical synthesis, purity and yield go down with longer siRNA strands
- dsRNA ligases enable shorter fragments to be stitched together into a full-length siRNA
- Codexis ligases dramatically outperform wild-type ligases





# dsRNA Ligase Solutions: Multi-Pronged Commercial Strategy

Variety of Approaches to Meet Customers Where They Are

# dsRNA Ligase Screening & Optimization Services

# **Customized dsRNA Ligase Enzyme Supply**

# **In-House Ligation Capabilities**

- Leverages deep library of existing ligase variants
- Drives customized dsRNA ligase programs
- Enables scaling of promising assets already in clinical development

- First commercial orders from a large pharma customer and a second drug innovator
- Additional partners evaluating CDXS dsRNA ligase

- Produce small quantities of GLP-grade RNA constructs
- First step toward becoming full-scale provider of RNA manufacturing services

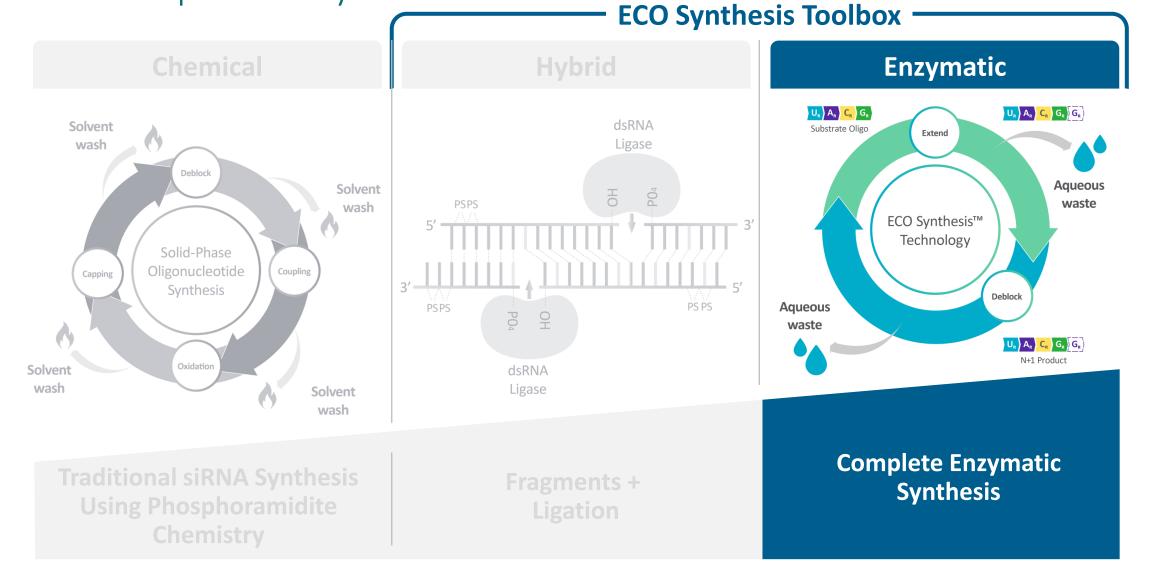
Offerings Designed to Encourage Rapid, Seamless Customer Uptake



ECO Synthesis Toolbox:
Complete Enzymatic Synthesis Solutions



# ECO Synthesis Manufacturing Platform: the Complete Enzymatic Solution





## A Novel Enzymatic Synthesis Method for RNA Manufacturing

#### **ECO Synthesis Manufacturing Platform Overview**



Core Technology

Sequential addition of modified RNA nucleotides

Raw Materials Enzymatically generated NQPs (building blocks) & starter oligos

Conjugation

Enzymatic attachment of targeting moieties

Codexis is the Leader for a Complete Enzymatic Solution



# Staged Approach to Providing siRNA Material from GLP through GMP-Grade

#### **ECO Synthesis Innovation Lab**

Construction Completed December 2024

# Offers Customers Path to GLP-Grade Material

- Enables in-house manufacture of GLP-grade material for customers' preclinical studies
- Provides venue to demonstrate process scalability for larger production in clinical trials

# Supports GMP Scale-Up

 Allows for tech transfer to GMP scale-up partners for clinical trial and commercial manufacturing

# Future Kg-Scale GMP Facility

# **Provides siRNA for Early-Stage Clinical Trials**

- Enable customers to conduct preclinical and early clinicalstage studies with Codexis
- Accelerate adoption of ECO Synthesis platform
- Allow for increased Codexis revenue capture over manufacturing life of a product



Key Highlights



## TIDES Europe 2024: Key Technical Highlights

- Successfully Made Inclisiran using the ECO Synthesis Toolbox
  - First ever end-to-end enzymatic synthesis of a complete siRNA therapeutic
- Synthesized Inclisiran using Four Different Enzymatic Methods
  - Illustrates flexibility and reliability of ECO Synthesis platform
- Completed Multiple Proof-of-Concept Technical Collaborations
  - Bachem
  - Major siRNA drug innovator

#### **Four Routes of Enzymatic Synthesis**

- 1. Sequential enzymatic synthesis of full-length siRNA asset using ECO Synthesis technology
- 2. Ligation of fragments produced by ECO Synthesis technology
- 3. Ligation of fragments produced by ECO Synthesis technology & chemical methods
- 4. Ligation of fragments produced by chemical methods



# TIDES USA 2025: Key Technical Highlights

#### Landmark Presentations Showcased Practical Applications of ECO Synthesis Platform

- Highlighted Reproducibility and Consistency of ECO Synthesis Platform
  - Demonstrates that ECO Synthesis can reliably manufacture customers' siRNA
- Bachem, Nitto Avecia, & ST Pharm Replicated Codexis' Ligation Process in Their Own Facilities
  - Validates that Codexis' process can be easily transferred
  - Benefits across yield, purification, and impurity control can be replicated in customers' hands
- Unveiled Proprietary Machine Learning Tool for Optimized Ligation
  - Accelerates ligase selection process and maximizes ligation efficiency
- Demonstrated Potential to Control Stereochemistry in Enzymatic Synthesis of siRNA
  - Offers potential benefits across each siRNA asset's therapeutic potency and market position



## Positioned to Win in Enzymatic Synthesis of RNAi Therapeutics

- 1 CodeEvolver platform: leading protein engineering technology
- 20-year history engineering solutions for complex therapeutics
- 3 Significant market opportunity given growing demand for RNAi therapeutics
- 4 Strong foundation of large pharma customers and CDMO collaborators
- 5 First mover advantage in enzymatic RNA synthesis with ECO Synthesis toolbox



# Anticipated 2025 Milestones



- TIDES USA annual meeting
- Achieve pilot scale production with ECO Synthesis Innovation Lab for GLP material
- Secure ECO Synthesis raw materials supply chain
- TIDES Europe annual meeting
- Sign a GMP scale-up partnership



# Thank You

Nasdaq: **CDXS** www.codexis.com

